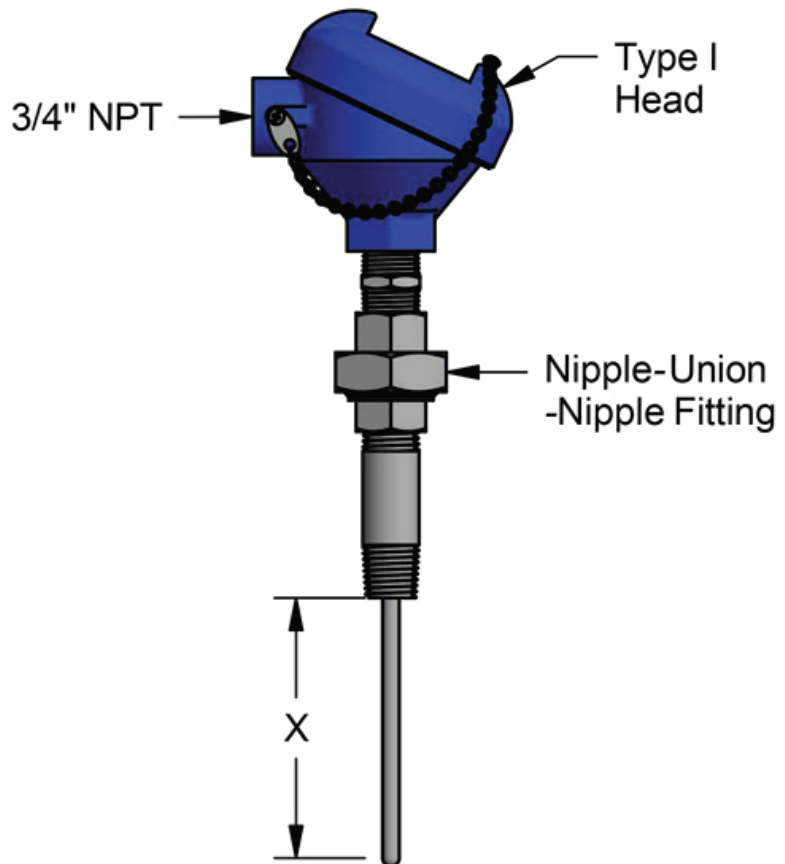
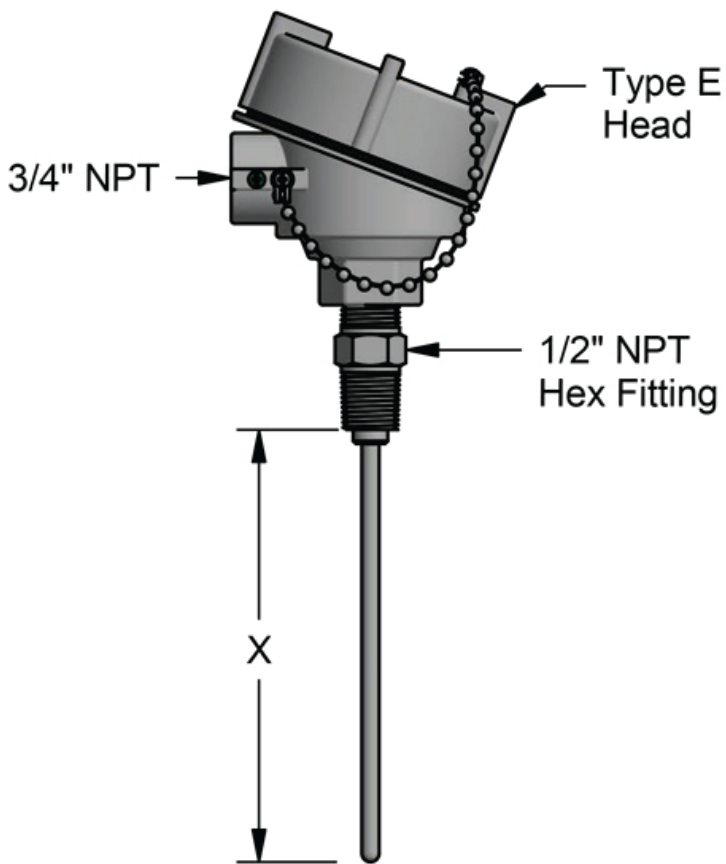




THERMOCOUPLE HEAD ASSEMBLY

HSCO offers a large selection of industrial thermocouple head assemblies supplied with or without a transmitter. Customizable options include a large variety of elements, connection heads, explosion proof approvals, stem lengths and process connections.





Installation, Operating, and Maintenance Instructions Thermocouple and RTD Assemblies

Thermocouple Instructions

Installation

1. Insert thermocouple into the thermowell. When inserting a spring-loaded stem, positive contact with the bottom of the well will be achieved. Make sure wires in connection head do not twist during insertion. If wires start to twist, disconnect the wires from the terminals and re-connect after screwing sensor into the thermowell.
2. Thermocouple wire of the same type as the sensor must be used to hook the thermocouple up to its instrumentation. Make sure the wire ends are clean and provide good electrical contact with the terminals.
3. When hooking up the extension wire, match up wires so the same colors are connected. (Thermocouple wire is color coded – the negative leg is always red, and the positive leg varies, e.g. type K = yellow; J= white; E = purple; T = blue)
4. Install the thermocouple and extension wire at least one foot away from AC power lines for best results. Do not run thermocouple wires in conduit with other wires.
5. The thermocouple connection head should not exceed 400 deg. F, and best results are obtained when the head is as near as possible to room temperature.
6. Insertion: Proper insertion depth insures best accuracy. For best results, minimum insertion of ten times the stem diameter into the process is recommended.

Maintenance

1. Calibration frequency: Thermocouple calibration will gradually deteriorate at a rate that varies with different applications. The frequency of calibration must be determined in each case by the user.
2. Calibration is achieved by comparing thermocouple output with a working standard. It is preferred to calibrate the thermocouple in its installed position. If the sensor is removed for calibration, the thermocouple should be returned to the same location and immersion depth for greatest reliability.
3. Periodically check the thermowell surface and the sensor sheath for corrosion or damage. If damage has occurred, replacement may be considered.
4. Moisture can cause corrosion and decalibration in some thermocouple wire (for instance, the positive leg of a J thermocouple is iron, and will readily rust). Take care to prevent moisture buildup at thermocouple wire terminals.



Installation, Operating, and Maintenance Instructions Thermocouple and RTD Assemblies

Installation

1. Insert sensor into the thermowell. When inserting a spring-loaded stem, positive contact with the bottom of the well will be achieved. Make sure wires in the connection head do not twist during insertion. If wires start to twist, disconnect the wires from the terminals and re-connect after screwing assembly into the thermowell.
2. Hook up RTD with clean copper wire. To ensure good calibration, all hookup wires should be the same gauge and the same length. Connect wires at terminals in connection head. The two sides of the RTD will have different color wires; same color wires are common legs.
3. Insertion: Proper insertion depth insures best accuracy. For best results, minimum insertion of ten times the stem diameter into the process is recommended.

Maintenance

1. Calibration frequency depends on a variety of factors including temperature cycling, vibration, and shock. The frequency of calibration must be determined in each case by the user.
2. Calibration is achieved by comparing RTD resistance with a working standard. It is preferred to calibrate the RTD in its installed position. If the sensor is removed for calibration, it should be returned to the same location and immersion depth for greatest reliability.
3. Periodically check the sensor sheath or the thermowell surface for corrosion or damage. If damage has occurred, replacement may be considered.

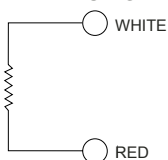
RTD Wiring Connections

Two-Wire: Provides one connection to each end of the element. This construction is suitable where the resistance of the lead wire may be considered as an additive constant in the circuit, and particularly where the changes in lead resistance due to ambient temperature changes may be ignored. Two-wire RTD instrumentation is very rare and mostly obsolete.

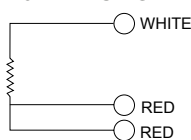
Three-Wire: Provides one connection to one end of the element and two to the other end of the element. Connected to an instrument designed to accept three wire input, sufficient compensation is usually achieved for leadwire resistance and temperature change in leadwire resistance. This is the most commonly used configuration.

Four-Wire: Provides two connections to each end of the element to completely compensate for leadwire resistance and temperature change in leadwire. Connected to an instrument designed to accept four-wire input, this configuration is used where highly accurate temperature measurement is vital.

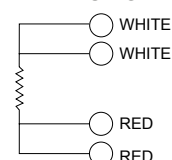
2 WIRE SINGLE



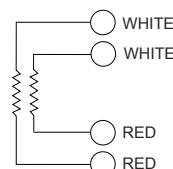
3 WIRE SINGLE



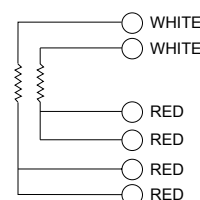
4 WIRE SINGLE



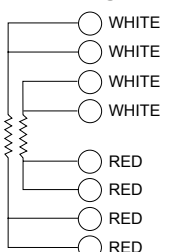
2 WIRE DUAL



3 WIRE DUAL



4 WIRE DUAL





HSCO Thermocouples

A Thermocouple is a sensor used to measure temperature. HSCO offers quality thermocouples for use in all industrial markets: Power Generation, Oil/Gas, Pharmaceutical, BioTech, Cement, Paper & Pulp, etc. Thermocouples are typically selected because of their low cost, high temperature limits, wide temperature ranges, and durable nature. HSCO offers many types of thermocouples, each with its own unique characteristics in terms of temperature range, durability, vibration resistance, chemical resistance, and application compatibility.

RTD, SENSORS, PT- 100, ETC..



Thermocouple Head Assembly



Remote Mount Head Assembly



Thermocouple Stem Assembly with Plug Connection



Thermocouple Stem Assembly with Plain Leads



Mineral Insulated Sensors;- K / J Type



K Type [Handle] Sensors



K Type Sensors



Plastics Machinery Thermocouple

Plastics Industry Thermocouples



Type J, K, and T Thermocouples

- Grounded
- Ungrounded

Sheath Materials

- 304 Stainless Steel
- 316 Stainless Steel

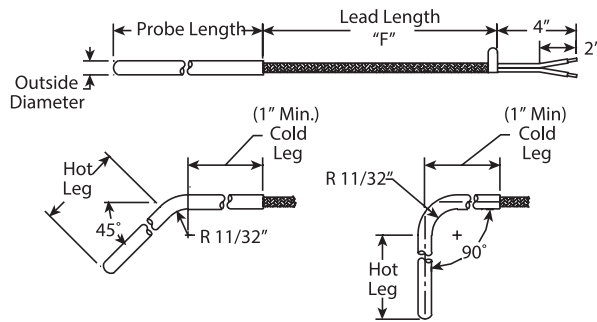
Junction Fittings

- Crimped
- Single Slot Spring Loaded Bayonet Fitting

Termination Options

- T/C Wire with Stripped Leads
- Spade Lugs
- Thermocouple Plugs

Dimensions (Crimped Junction)

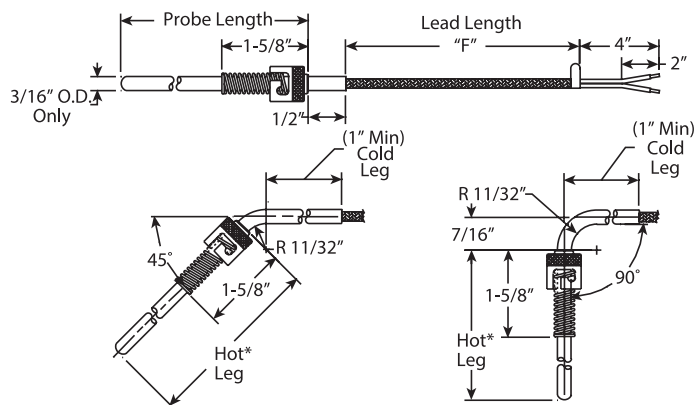


Description

This style of thermocouple is commonly used on plastic extruders and injection molding machines. They are also commonly used on presses such as those used in the rubber industry.

The hollow tube thermocouple typically has a spring loaded bayonet cap. When properly installed, the spring enables sensing tip to press against the bottom of the probe area for accurate temperature readings. A wide selection of sensors, lead wire termination options and accessories is available from stock or can quickly be manufactured to customer specifications.

Dimensions (Quick Detach Style, 3/16 Diameter)



Technical features

Tolerance limits

HSCD thermocouples may be produced according to the following norm:

- UNI 1938
- ANSIMC96
- IES 584

There are 2 precision classes:

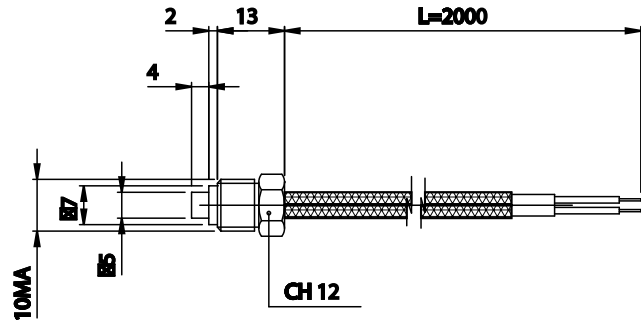
- Class 1 (special)
- Class 2 (standard)

Following table shows tolerance limits for each thermocouple type.

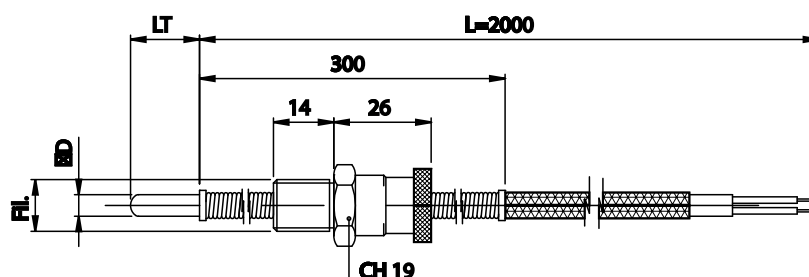
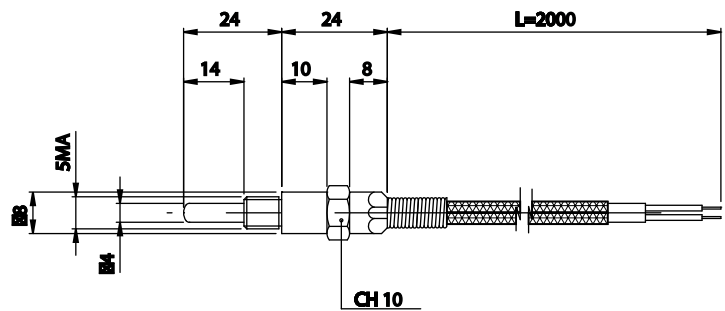
| | Class 1 | Class 2 |
|-----------------------------|--|----------------------|
| | special | standard |
| Thermocouple T | 0,5 °c o 0.004x[t] | 1°c o 0.0075x[t] |
| | Temperature range in which the tolerance is valid | |
| | -40 .. +350°C | -40 .. +350°C |
| Thermocouple E J K | 1,5°c o 0.004x [t] | 2,5 °c o 0.0075x [t] |
| | campo di temperatura della validità della tolleranza | |
| | -40 .. +800°C | -40 .. +800°C |
| | -40 .. +750°C | -40 .. +750°C |
| Thermocouple R / S B | 1°c o [1+ 0.003(t-1100)] °D | 1,5°c o 0.0025x[t] |
| | Temperature range in which the tolerance is valid | |
| | 0 .. +1600°C | 0 .. +1600°C |
| | - | +600 .. 1700°C |

Thermocouple and RTD

| Code | |
|---------------------|--------------------|
| Tube material | AISI 304 |
| Conductors material | Fe cost |
| Measuring junction | Grounded |
| max Temperature | -10 +400 |
| Cable L.2000 mm | v.sil/v.sil sch(*) |

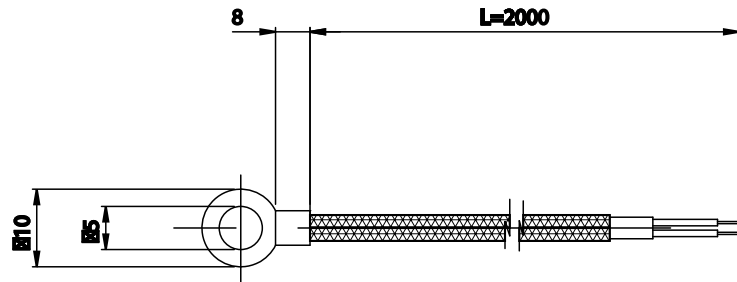


| Code | |
|---------------------|--------------------|
| Tube material | AISI 304 |
| Conductors material | Fe cost |
| Measuring junction | Grounded |
| max Temperature °C | -10 +600 |
| Cable L.2000 mm | v.sil/v.sil sch(*) |

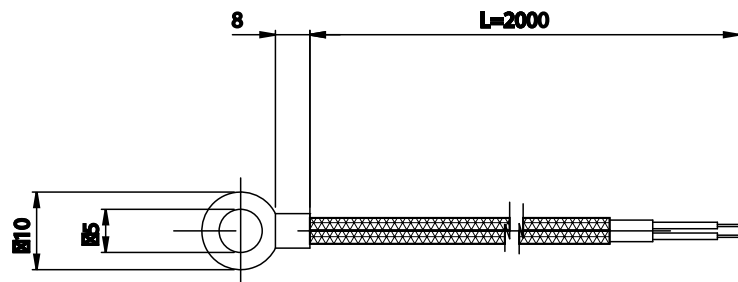
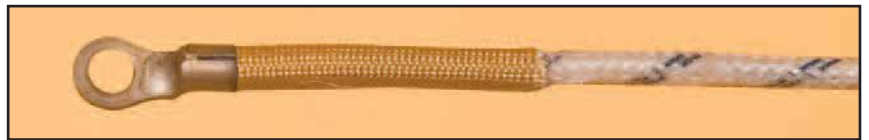


J / K / PT.100

| Code | |
|---------------------|----------|
| Eyelet | AISI 304 |
| Conductors material | Fe cost |
| Measuring junction | Grounded |
| max Temperature °C | -10 +400 |
| Cable L.2000 mm | |



| Code | |
|---------------------|----------|
| Eyelet | Copper |
| Conductors material | Fe cost |
| Measuring junction | Grounded |
| max Temperature.°c | -10 +400 |
| Cable L.2000 mm | |



| Code | |
|---------------------|----------|
| Conductors material | Fe cost |
| Measuring junction | Grounded |
| max Temperature.°c | -10 +400 |
| Cable L.2000 mm | |

